

## **Kunz Large Saw Set**

The manufacturer does not have instructions on using this saw set. Hopefully the following information below will assist you in using the set.

The large Kunz saw set works like a pair of pliers. It has two stops. A bent metal stop that limits where the hammer strikes the tooth and a thumb screw stop that limits the amount of set. Working from the handle to the toe of the saw, put a tooth between the hammer (the C shaped jaw) and the anvil (the jaw with the return spring under it) with the tooth of the saw bent towards the hammer. This is different than most saw sets. Most sets bend the tooth toward the anvil. Move the bent metal stop so that only the top 1/3 of the tooth will be bent/set when you squeeze the pliers' handles. Now move the thumb screw stop to provide the amount of set you require. Remember, first start with a little set, then try a test cut. You can always add more set, but removing set from a large saw is nearly impossible. Oh yes, the reason for starting near the handle is that it gives you a couple of teeth that you'll never use to practice on.