

RIKON

POWER TOOLS

10" Woodworking Bandsaw Model: 10-305



Owner's Manual

Record the serial number and date of purchase
in your manual for future reference.

Serial number: _____

Date of purchase: _____

For more information:

www.rikontools.com or info@rikontools.com

For Parts or Questions:

techsupport@rikontools.com or 877-884-5167

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SPECIFICATIONS

Throat width	9-5/8"
Max. cutting depth	4-15/16"
Blade length	70-1/2"
Blade width	1/8" – 1/2"
Table size	12-1/12" x 13-3/4"
Table tilt	Right 0-45 °
Blade speed	2,780 ft/min
Motor	1/3 HP
Amps	3.5
Volts	110V
Net weight	77 lbs

SAFETY INSTRUCTIONS

GENERAL SAFETY WARNINGS

KNOW YOUR POWER TOOL. Read the owner's manual carefully. Learn the tool's applications, work capabilities, and its specific potential hazards.

⚠ DANGER

Always Ground All Tools.

If your tool is equipped with a three-pronged plug, you must plug it into a three-hole electric receptacle. If you use an adapter to accommodate a two-pronged receptacle, you must attach the adapter plug to a known ground. Never remove the third prong of the plug.



Always Avoid Dangerous Environments.

Never use power tools in damp or wet locations. Keep your work area well lighted and clear of clutter.

⚠ DANGER

Always Remove the Adjusting Keys and Wrenches from Tools after Use.

Form the habit of checking to see that keys and adjusting wrenches are removed from the tool before turning it on.



Always Keep Your Work Area Clean. Cluttered areas and benches invite accidents.

⚠ DANGER

Always Keep Visitors Away from Running Machines.

All visitors should be kept a safe distance from the work area.









Always make the Workshop Childproof.

Childproof with padlocks, master switches, or by removing starter keys.

⚠ DANGER



Never operate a tool while under the influence of drugs, medication, or alcohol.

	<p>⚠ DANGER</p> <p>Always Wear Proper Apparel. Never wear loose clothing or jewelry that might get caught in moving parts. Rubber-soled footwear is recommended for the best footing.</p>
	<p>⚠ DANGER</p> <p>Always Use Safety Glasses and Wear Hearing Protection. Also use a face or dust mask if the cutting operation is dusty.</p>
	<p>⚠ DANGER</p> <p>Never Overreach. Keep your proper footing and balance at all times.</p>
	<p>⚠ DANGER</p> <p>Never Stand on Tools. Serious injury could occur if the tool is tipped or if the cutting tool is accidentally contacted.</p>
	<p>⚠ DANGER</p> <p>Always Disconnect Tools. Disconnect tools before servicing and when changing accessories such as blades, bits, and cutters.</p> <p>Always Avoid Accidental Starting. Make sure switch is in "OFF" position before plugging in cord.</p> <p>Never Leave Tools Running Unattended.</p>
	<p>⚠ DANGER</p> <p>Always Check for Damaged Parts. Before initial or continual use of the tool, a guard or other part that is damaged should be checked to assure that it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other damaged parts should immediately be properly repaired or replaced.</p>

SPECIAL SAFETY RULES FOR BANDSAWS

1. Always stop the Bandsaw before removing scrap pieces from table.
2. Always keep hands and fingers away from the blade.
3. Never attempt to saw stock that does not have a flat surface, unless a suitable support is used.
4. Always hold material firmly and feed it into the blade at a moderate speed.
5. Always turn off the machine if the material is to be backed out of an uncompleted cut.
6. Check for proper blade size and type for thickness and type of material being cut.
7. Make sure that the blade tension and blade tracking are properly adjusted.
8. Make "relief" cuts before cutting long curves.
9. Release blade tension when the saw will not be used for a long period of time.
10. Note and follow the safety warnings and instructions that appear on the lower door.



California Proposition 65 Warning

WARNING: Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. Your risk from exposure to these chemicals varies, depending on how often you do this type of work. To reduce your exposure, work in a well-ventilated area and with approved safety equipment, such as dust masks that are specially designed to filter out microscopic particles.

For more detailed information about California Proposition 65 log onto rikontools.com.

ASSEMBLY

1. TOOLS REQUIRED FOR ASSEMBLY

Qty.	Item	Description
		Medium Screwdriver.....1
		Adjustable Wrench.....1
		Square1

2. UNPACKING AND CHECKING CONTENTS

The 10-305 10" Bandsaw is shipped complete in one box.

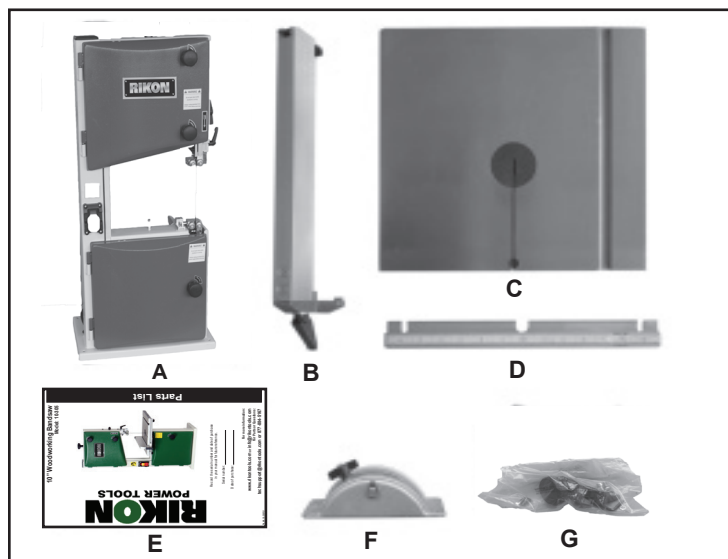
a. Separate all parts from carton and check each item with "Table of Carton Contents" to make sure all items are accounted for, before discarding any packing material.

b. Remove the protective oil that is applied to the table. Use any ordinary house hold type grease and spot remover.



c. Apply a coat of paste wax to the table to prevent rust. Wipe all parts thoroughly with a clean dry cloth.

CARTON CONTENTS

Item	Description	Qty
A	Main Machine.....	1
B	Fence.....	1
C	Table.....	1
D	Guide Rail.....	1
E	Manual.....	1
F	Upper Table Trunnion Assembly.....	1
G	Bag of Loose Parts.....	1



LIST OF LOOSE PARTS IN BAG

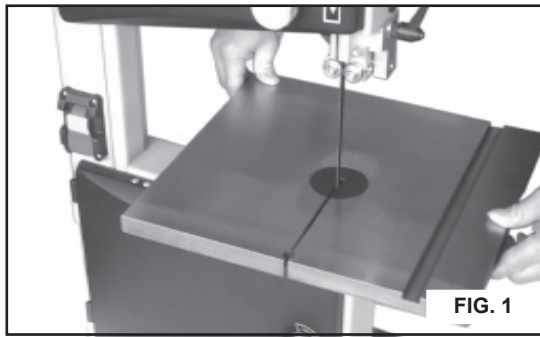
Item	Description	Qty
	Blade Tension Knob.....	1
	Hex. Socket Head Cap Screw M6x30.....	1
	Washer 6.....	1
	Wing Nut M6.....	1
	Hex. Bolt M6x12.....	4
	Lock Washer 6.....	4
	Star Knob Screw.....	2
	Washer 6	2
	M3 Hex "L" Wrench.....	1
	M5 Hex "L" Wrench.....	1

2. INITIAL ASSEMBLY

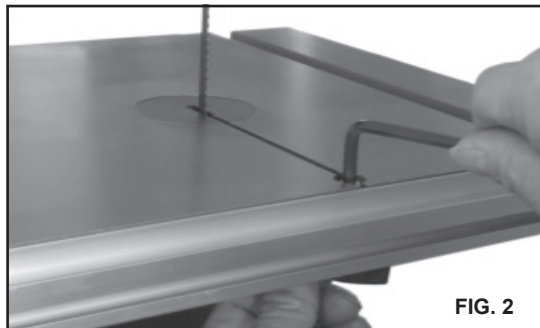
The machine is supplied partly assembled. Prior to use, the following items have to be installed: Table, Blade Tension Knob and Rip Fence.

WARNING: To Avoid injury, do not attempt to run or use this machine until all parts are assembled and working properly.

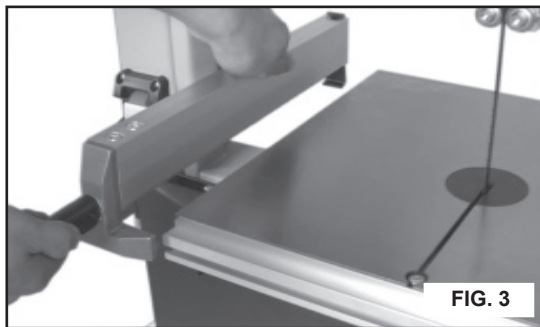
a. Assemble the upper table trunnion to the lower table trunnion with Carriage Bolt, Glide Piece, Washer and Wing Nut. Place the table on to the upper table trunnion, taking care when passing the saw blade through the slot of the table (See Fig. 1). Locate four hex bolts and four lock washers from the bag of loose parts. Mount the table to the upper table trunnion and install a bolt with washer in each hole, then tighten with adjustable wrench.



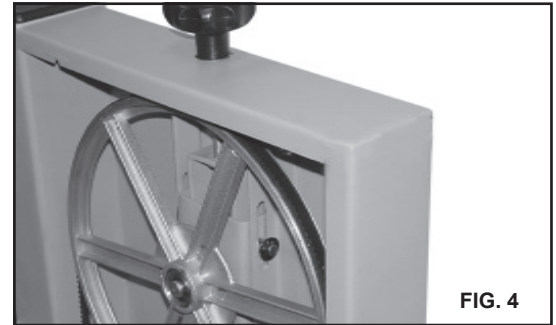
b. Fasten the guide rail with two each star knob screw and washer to the table. Use the hex socket head cap screw, washer and wing nut for correcting the working table flatness. (See Fig. 2)



c. Lay the rip fence onto the guide rail. Adjust the rip fence parallel to the saw blade. Tighten rip fence handle by pressing downward. (See Fig. 3)



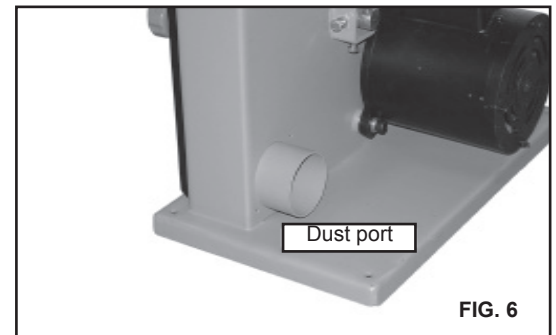
d. Place the blade tension knob on to the blade tensioner (See Fig. 4).



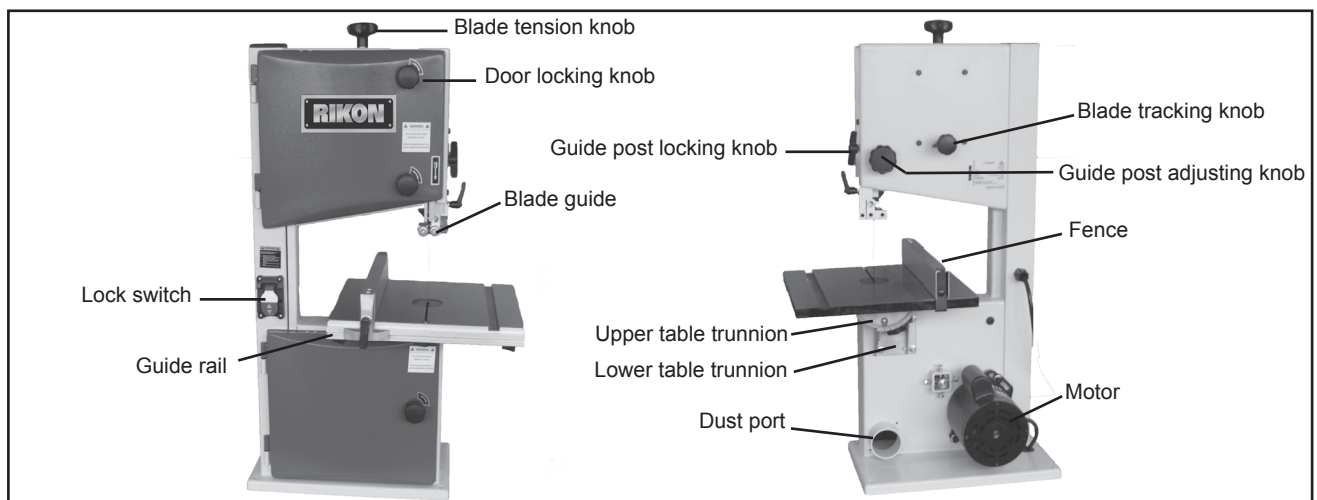
e. To ensure sufficient upright stability of the machine it should be bolted to floor, bench or worktable. For this purpose 6mm holes are provided in the machine's base. (See Fig. 5)



f. The bandsaw has a 2-1/2" dust port included. (See Fig. 6) It is recommended that when in use, the bandsaw is connected to a suitable dust collector.



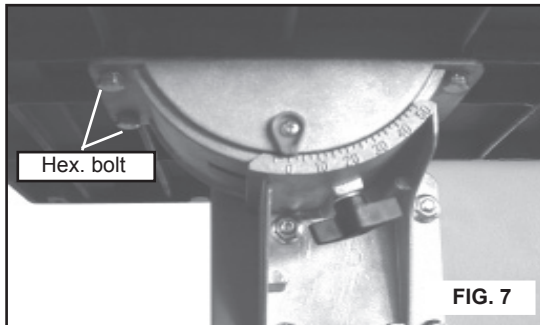
GETTING TO KNOW YOUR BANDSAW



ADJUSTMENT

1. CENTERING THE TABLE

a. Loosen the four hex. bolts mounting the table to the upper table trunnion. (See Fig. 7)

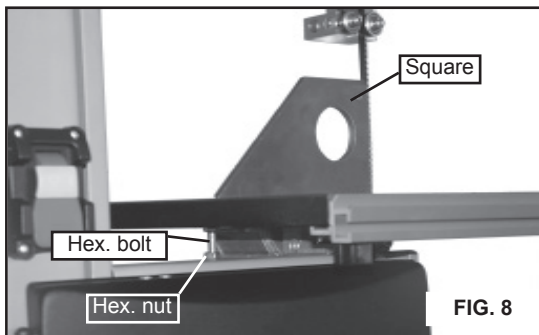


- b. Move the table sideways as required, until the saw blade runs through the center of the table insert.
c. If the adjustment of "b" is not enough to center the table, loosen the four flange nuts holding the lower table trunnion and move the table sideways to place the table in the center.
d. Re-tighten hex. bolts for trunnion, recheck the saw blade position.

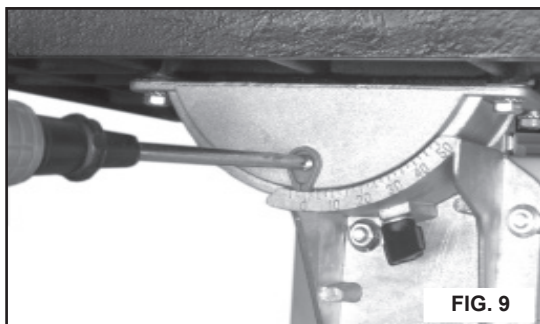
2. SETTING TABLE SQUARE TO SAW BLADE

Loosen the wing nut on the lower table trunnion and place a suitably sized square against the saw blade. If the table requires adjustment, proceed as follows:

- a. Using a wrench, release the hex. nut on the frame. (See Fig.8)
b. Place the wrench on the hex. bolt and adjust until the table square to the saw blade.(See Fig.8)



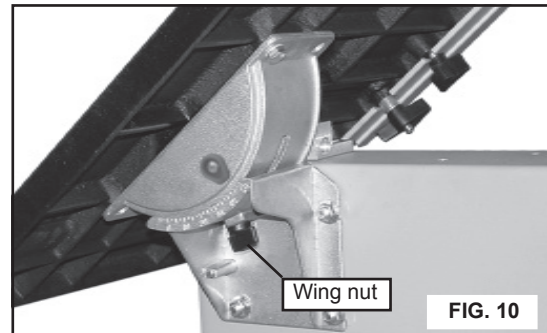
- c. Tighten the hex. nut and recheck the saw blade and the table for squareness.
d. Lock the table into position and check that the indicator reads zero degree on the side of lower table trunnion. Loosen the screw securing the indicator and reset if necessary to give zero degree reading. (See Fig. 9)



3. TILTING THE TABLE

For bevel cuts, the table tilts 0 through 45 degrees.

- a. To tilt the table, loosen the wing nut on the table trunnion, set the table to the required angle and tighten the wing nut again (See Fig. 10).

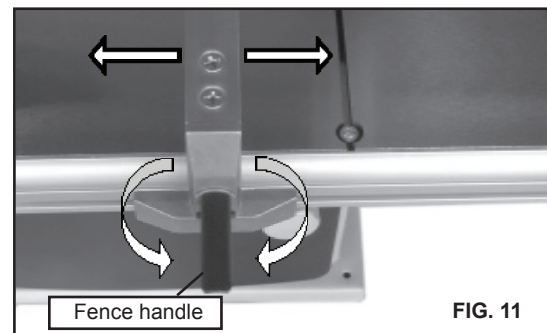


- b. It is recommended to verify the correct angle setting using an angle guide, or by making trial cuts in scrap wood. Adjust the indicator accordingly by using a phillips head screwdriver.

4. ADJUSTING THE RIP FENCE

The locking pressure of the rip fence has been factory-set, if adjustment is required proceed as follows:

- a. Raise the fence handle to horizontal position.
b. Turn the fence handle clockwise to increase clamping pressure, counterclockwise to decrease clamping pressure.(See Fig. 11)
c. After counterclockwise truning the fence handle, sliding the rip fence to the desired position on the guide rail.(See Fig. 11)
d. The fence handle has a cam action, press down the handle to clamp tightly to the table after setting rip fence to desired position.



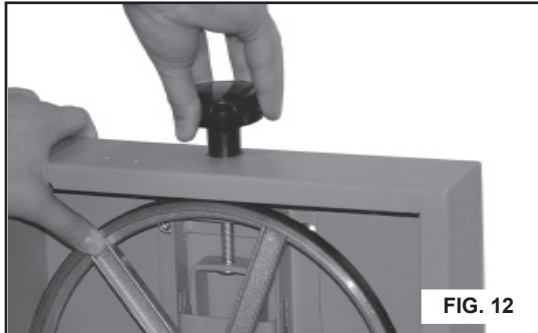
NOTE: Do not adjust the fence handle such that excessive pressure is exerted during operation - this may lead to deformation of the end clamp at the rear of the rip fence. Set the fence handle to apply just enough pressure to enable safe operation during cutting.

5. CHANGING AND ADJUSTING THE SAW BLADE

This bandsaw is factory-equipped with a general-purpose wood cutting blade, the saw blade is set prior to delivery.
To change the saw blade, the following procedure must be followed:

WARNING: To avoid injury from unexpected starting, whenever changing the saw blade or carrying out adjustments, switch the bandsaw off and remove the power cord from the main outlet. To avoid injury to hands when handling the saw blade, wear gloves whenever necessary.

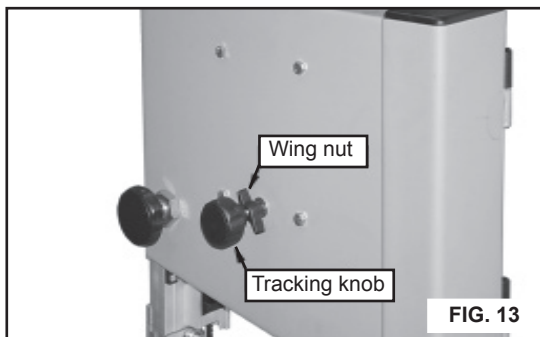
- Remove the rip fence, the guide rail, the wing nut and screw from the table.
- Open the upper and lower doors by turning the door locking knobs.
- Loosen the blade tension by turning the blade tension knob on the top of the upper wheel housing counterclockwise until the saw blade has slackened (viewed from above) (See Fig. 12).



- Remove the saw blade from the upper and lower wheels.
- When fitting the new saw blade ensure the blade teeth are pointing downwards and towards you at the position where the saw blade passes through the table.
- Re-tension the new saw blade and check the saw blade tracking by turning the upper wheel by hand. The saw blade should run in the center of the bandsaw wheels.
- If need adjust the tracking of the saw blade, proceed as mentioned below "TRACKING THE SAW BLADE"
- Replace the rip fence, the guide rail, the wing nut and screw to the table.
- Close the upper and lower doors by turning the door locking knobs before reconnecting the power supply.

6. TRACKING THE BANDSAW BLADE

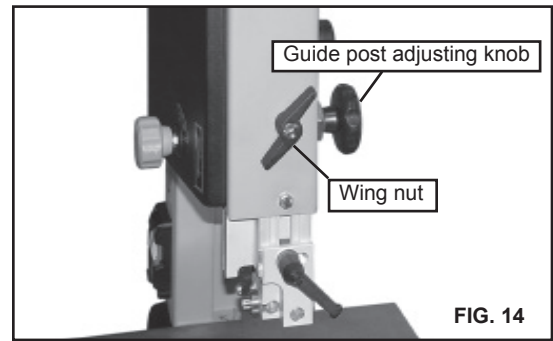
Set the tracking of the saw blade before setting the blade guides. Once the saw blade is installed and tensioned, track the saw blade by adjusting the tracking knob by hand (See Fig. 13). The saw blade should run in the center of the bandsaw wheels. When the correct adjustment is achieved lock the tracking knob with the wing nut.



7. SETTING THE CUTTING HEIGHT

- The upper blade guide should be set as close as practical against the workpiece.
- To adjust this height, loosen the wing nut at the side of the upper wheel housing. (See Fig. 14)

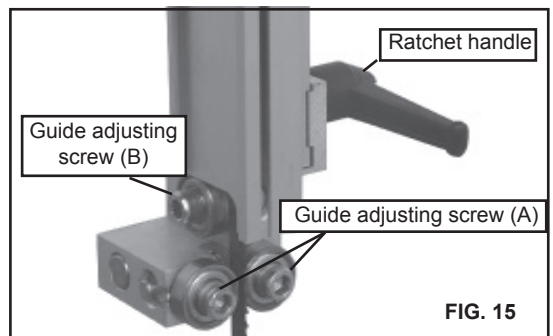
- Set the blade guide to the required height by turning the guide post adjusting knob.
- Tighten the wing nut after setting.



8. ADJUSTING THE BLADE GUIDES

The Upper Blade Guide

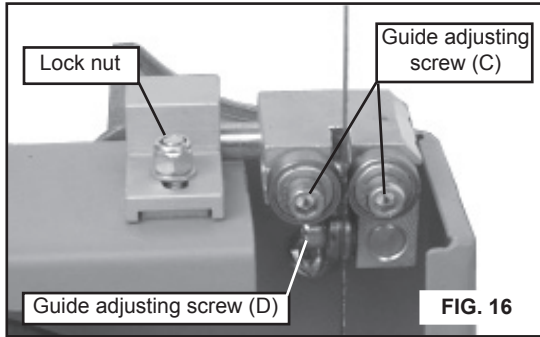
- To adjust the upper blade guides, first position the right and left roller guides relative to the blade by slackening the ratchet handle Fig.15 and moving the guide carrier until both roller guides are approximately 1/16" behind the gullets of the saw blade.
- Set both roller guides to within 1/32" of the saw blade by releasing the guide adjusting screw (A) Fig. 15 on each side of the saw blade. Do not set the roller guides too close as this will adversely affect the life of the saw blade.
- Adjust the rear roller guide to be just clear of the back of the saw blade by unlocking the guide adjusting screw (B) Fig. 15
- When the correct adjustment is reached, lock the rear roller guide in position with the guide adjusting screw (B) Fig. 15



The Lower Blade Guide

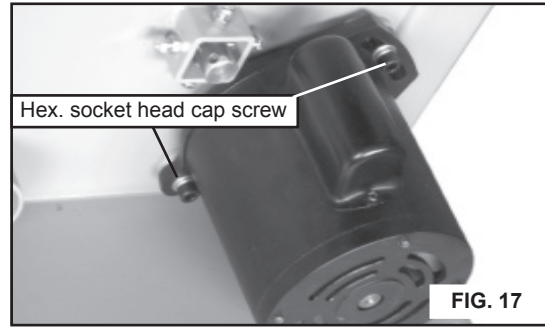
- To adjust the lower blade guides, first position the right and left roller guides relative to the blade by slackening the lock nut Fig.16 and moving the guide carrier until both roller guides are approximately 1/16" behind the gullets of the saw blade
- Set both roller guides to within 1/32" of the saw blade by releasing the guide adjusting screw (C) Fig. 16 on each side of the saw blade. Do not set the roller guides too close as this will adversely affect the life of the saw blade.
- Adjust the rear roller guide to be just clear of the back of the saw blade by unlocking the guide adjusting screw (D) Fig. 16

d. When the correct adjustment is reached, lock the rear roller guide in position with the guide adjusting screw (D) Fig.16



9. CHANGING THE DRIVE BELT

- Release the saw blade tension by turning the blade tension knob on the top of bandsaw counterclockwise.
- Using a M6 hex. "L" wrench (not provided) to release the hex. socket head cap screw on motor mounting flange. (See Fig. 17)



- Using a clip pliers (not provided) remove the retaining ring from the center of the lower wheel.
- Carefully slide the lower wheel forward and at the same time release the saw blade from this wheel.
- Remove the old drive belt and fit the new belt. (ensure ribs in drive belt are seated correctly before reassembling and tensioning the drive belt)
- Follow procedures for CHANGING AND ADJUSTING THE SAW BLADE & TRACKING THE BANDSAW BLADE, before restoring power to the bandsaw and setting up for use.

OPERATION

WARNING: Before starting check if any part of your bandsaw is missing, malfunctioning, has been damaged or broken... such as the motor switch, or other operation control, a safety device or the power cord, turn the bandsaw off and unplug it until the particular part is properly repaired or replaced.

The saw blade cuts on a continuous downstroke. To avoid injury when hands are unavoidably near to the saw blade, they should be placed on either side of the blade, not in line with it. Use a push stick whenever possible when working in close proximity to the saw blade.

Start the bandsaw by turning the lock switch on and wait for the bandsaw to come to full speed before starting to cut. Never start the bandsaw with the workpiece in contact with the saw blade.

Slowly feed the workpiece towards the saw blade, putting only light pressure on it. With both hands, firmly hold the workpiece down on the table, and feed it towards the saw blade slowly.

For best results the saw blade must be sharp. Select the right saw blade for the job, depending on the thickness of the wood the cut to be made. The thinner and harder the wood, the finer the teeth of the saw blade. Use a fine tooth blade for cutting sharp curves.

The machine is especially suited for cutting curves, but will also make straight cuts. Do not attempt to turn the workpiece without pushing it, as this may cause the workpiece to get stuck, or the saw blade to bend.

The rip fence is to enable safe and accurate straight cuts of the workpiece, usually in the same direction as the grain of the timber.

The miter gauge is to enable safe and accurate crosscut of the workpiece.

The tiltable table is used for bevel cuts.

WARNING: When sawing with the rip fence and a tilted table, the rip fence must be installed on that side of the table which is tilted downward.

MAINTENANCE

WARNING: To avoid injury due to unexpected starting, before cleaning or carrying out maintenance work, switch off and disconnect the bandsaw from the power source.

Never use water or other liquids to clean the bandsaw. Use a dry brush.

Regular maintenance of the bandsaw will prevent unnecessary problems.

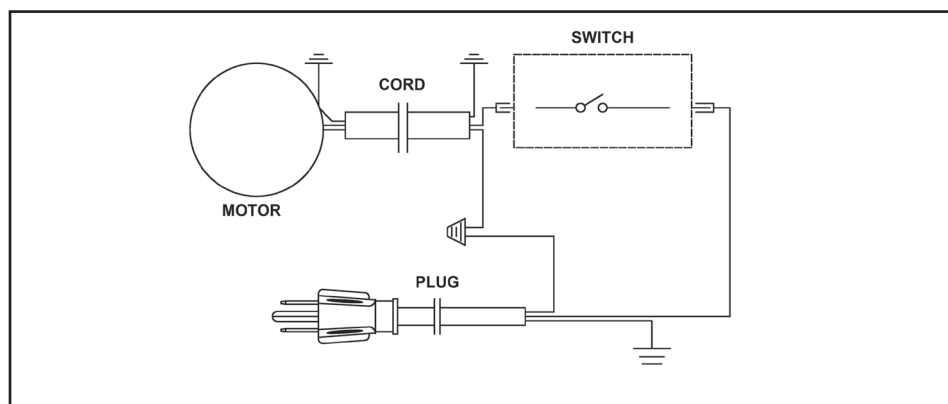
- Keep the table clean to ensure accurate cutting.
- Keep the outside of the machine clean to ensure accurate operation of all moving parts and prevent excessive wear.
- Keep the ventilation slots of the motor clean to prevent it from overheating.
- Keep the inside (near the saw blade, etc.) clean to prevent accumulation of dust. Use dust collection if possible.
- To prolong the life of the saw blade, when the bandsaw is not in use for extended periods, release the saw blade tension. Before reusing the bandsaw ensure that the blade is re-tensioned and tracking is checked.

TROUBLESHOOTING

Problem	Diagnosis	Remedy
The machine does not work when switched on.	<ol style="list-style-type: none"> 1. No power supply. 2. Defective switch. 3. Defective motor. 	<ol style="list-style-type: none"> 1. Check the cable for breakage. 2. Replace the lock switch. 3. Defective motor.
The saw blade does not move with the motor running.	<ol style="list-style-type: none"> 1. The blade tension knob has not been tightened. 2. The blade has come off one of the wheels. 3. The saw blade has broken. 4. The drive belt has snapped. 	<ol style="list-style-type: none"> 1. Switch off the motor, tighten the blade tension knob. 2. Open the doors and check. 3. Replace the blade. 4. Replace the belt.
The saw blade does not cut in a straight line.	<ol style="list-style-type: none"> 1. Rip fence for cutting not used. 2. Feed rate too fast. 3. The blade teeth are dull or damaged. 4. Blade guides not suitably adjusted. 	<ol style="list-style-type: none"> 1. Use a rip fence. 2. Put light pressure on the workpiece. Make sure the saw blade does not bend. 3. Try a new saw blade. 4. Adjust the blade guides (see ADJUSTMENT instructions).
The saw blade does not cut, or cuts very slowly.	<ol style="list-style-type: none"> 1. The teeth are dull, caused by cutting hard material or long use. 2. The saw blade was fitted the wrong way on the bandsaw. 	<ol style="list-style-type: none"> 1. Replace the saw blade, use a 6 T.P.I. saw blade for wood and soft material. Use a 14 T.P.I. saw blade for harder materials. A 14 T.P.I. saw blade always cuts slower due to the finer teeth and the slower cutting performance. 2. Fit the saw blade correctly.
Sawdust builds up inside the machine.	This is normal	Clean the machine regularly. Open the doors and remove the sawdust with a vacuum cleaner.
Sawdust inside the motor housing.	This is normal	Clean the ventilating slots of the motor with a vacuum cleaner. From time to time remove the sawdust to prevent it from being drawn into the housing.
The machine does not cut at 45 or 90 degrees.	<ol style="list-style-type: none"> 1. The table is not at right angles to the blade. 2. The saw blade is dull or too much pressure was put on the workpiece. 	<ol style="list-style-type: none"> 1. Adjust the table. 2. Replace the saw blade or put less pressure on the workpiece.
The saw blade can not be properly positioned on the wheels.	<ol style="list-style-type: none"> 1. The wheels are not in alignment or defective bearing. 2. The blade tracking knob hasn't been properly adjusted. 3. Inferior saw blade. 	<ol style="list-style-type: none"> 1. Replace bearing. 2. Adjust the blade tracking knob (See ADJUSTMENT instructions). 3. Replace the saw blade.

ELECTRICAL SCHEMATIC

WARNING: This machine must be grounded. To avoid electrocution or fire, any repairs to electrical system should be done only by a qualified electrician, using genuine replacement parts.



ELECTRICAL REQUIREMENTS

In the event of a malfunction or breakdown, grounding provides a path of least resistance for electric current to reduce the risk of electric shock. This tool is equipped with an electric cord having an equipment-grounding conductor and a grounding plug. The plug must be plugged into a matching outlet that is properly installed and grounded in accordance with all local codes and ordinances.

Do not modify the plug provided. If it will not fit the outlet, have the proper outlet installed by a qualified electrician.

Improper connection of the equipment-grounding conductor can result in a risk of electric shock. The conductor, with insulation having an outer surface that is green with or without yellow stripes, is the equipment-grounding conductor. If repair or replacement of the electric cord or plug is necessary, do not connect the equipment-grounding conductor to a live terminal.

Check with a qualified electrician or service personnel if the grounding instructions are not completely understood, or if in doubt as to whether the tool is properly grounded.

Use only three wire extension cords that have three-prong grounding plugs and three-pole receptacles that accept the tool's plug.*

Repair or replace a damaged or worn cord immediately.

This tool is intended for use on a circuit that has an outlet that looks the one illustrated in Figure A below. The tool has a grounding plug that looks like the grounding plug as illustrated in Figure A below. A temporary adapter, which looks like the adapter as illustrated in Figure B below, may be used to connect this plug to a two-pole receptacle, as shown in Figure B if a properly grounded outlet is not available.** The temporary adapter should only be used until a properly grounded outlet can be installed by a qualified electrician. The green colored rigid ear or tab, extending from the adapter, must be connected to a permanent ground such as a properly grounded outlet box.

* Canadian electrical codes require extension cords to be certified SJT type or better.

** Use of an adapter in Canada is not acceptable.

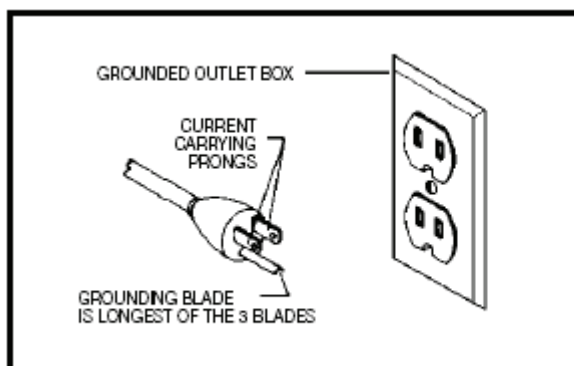


Fig. A

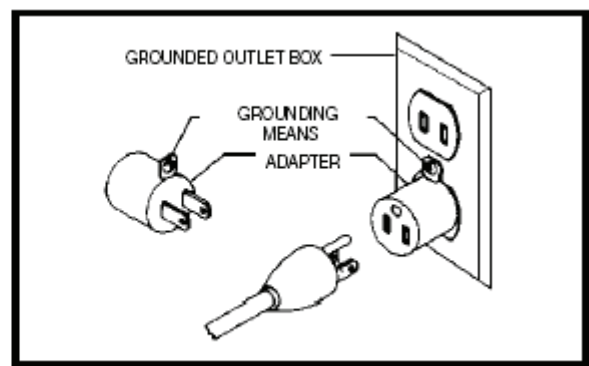


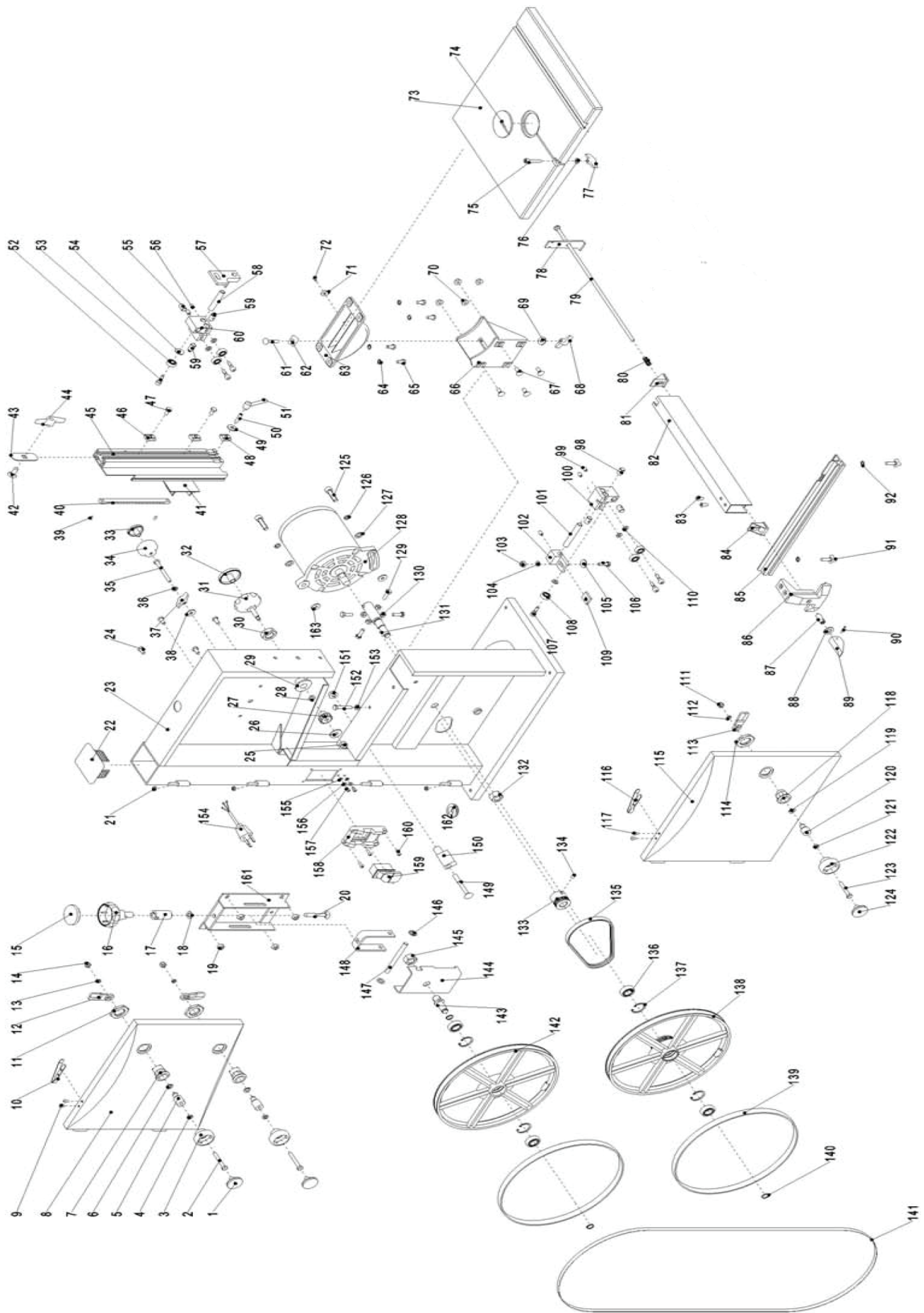
Fig. B

ATTENTION!!!

PRINTING ERROR - Please note that the RIKON 10" Bandsaw # 10-305 DOES NOT include a miter gauge with the machine. The miter gauge is erroneously listed on PAGE 4 (IN PARTS BAG) and PAGE 12 (PARTS LIST DRAWING). We apologize for this error.

NOTE: Should you wish to purchase a miter gauge (#13-920) or other accessories for your bandsaw, please contact RIKON Customer Service (877-884-5167).

PARTS LIST



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	1-JL20061101-001S	Door locking knob Cap	80	1-0802004	Spring
2	1-M6X45GB5781Z	Hex. Bolt M6x45	81	1-JL22061005A	Rod Guide
3	1-JL20061102-001S	Door locking knob body	82	1-JL22061001D	Fence
4	1-M6GB6172Z	Hex. Nut M6	83	1-M6X10GB819Z	Flat Countersunk Head Screw M6x10
5	1-JL20010010F	Slotted Insert	84	1-JL22061005A	Rod Guide
6	1-JL20010014	Special Spring Washer 10	85	2-SR22033000	Guide Rail
7	1-JL20010011A001S	Lock Housing	86	1-JL22061002A	Fence Carrier
8	1-JL22012000F-049W	Upper Door	87	1-JL22061003	Special Screw
9	1-RVT4X8GB12618A	Rivet 4x8	88	1-WSH10GB97D1Z	Washer 10
10	1-JL22010008	Leaf Spring	89	1-JL22061004	Fence Handle
11	1-JL20010012	Special Nut M22	90	1-PIN3X18GB879B	Roll Pin 3x18
12	1-JL20010009	Tongue Lock	91	1-JL60020023B	Star knob screw
13	1-WSH6GB93Z	Spring Washer 6	92	1-WSH6GB97D1Z	Washer 6
14	1-M6GB889ZF	Lock Nut M6	98	1-JL22042004	Bearing Mount Cylinder
15	1-JL22024002-001S	Blade Tension Knob Cap	99	1-M6X10GB80B	Hex. Socket Set Screw M6x10
16	1-JL22024001-001S	Blade Tension Knob Body	100	1-JL22043001	Lower Guide Body
17	1-JL22021003	Blade Tensioner	101	1-JL22043002	Lower Guide Shaft
18	1-WSH8GB97D1Z	Washer 8	102	1-JL22043003	Lower Guide Mount
19	1-M6GB6177Z	Flange Nut M6	103	1-M6GB889Z	Lock Nut M6
20	1-M8X50GB14Z	Carriage Bolt M8x50	104	1-WSH6GB97D1Z	Washer 6
21	1-JL20010001A	Bushing Ring	105	1-WSH6GB96Z	Washer 6
22	1-JL22010001A-001S	Top Plug	106	1-M6X20GB5783Z	Hex. Bolt M6x20
23	1-JL220110001-050W	Frame	107	1-JL22042005	Guide Adjust Screw
24	1-M6X12GB5781B	Hex. Bolt M6x12	108	1-BRG626-2ZGB276	Ball Bearing 6mm
25	1-M6GB889ZF	Lock Nut M6	109	1-JL22040004	Guide Key
26	1-WSH6GB97D1Z	Washer 6	110	1WSH6GB97D1Z	Washer 6
27	1-JL22040001	Gear	111	1-M6GB889ZF	Lock Nut M6
28	1-JL22040003	Special Spring Washer 8	112	1-WSH6GB93Z	Spring Washer 6
29	1-JL22040002A	Tube	113	1-JL20010009	Tongue Lock
30	1-JL22040007	Plastic Nut M20	114	1-JL20010012	Special Nut M22
31	1-JL22044001-001S	Adjusting Knob Body	115	1-JL22013000A-049W	Lower Door
32	1-JL20024001-001S	Adjusting Knob Cap	116	1-JL22010008	Leaf Spring
33	1-JL20061101-001S	Blade Tracking Knob Cap	117	1-RVT4X8GB12618A	Rivet 4X8
34	1-JL20061102-001S	Blade Tracking Knob Body	118	1-JL20010011-001S	Lock Housing
35	1-M6X60GB5781Z	Hex. Bolt M6x60	119	1-JL20010014	Special Spring Washer 10
36	1-M6GB6172Z	Hex. Nut M6	120	1-JL20010010D	Slotted Insert
37	1-JL22020002-001S	Wing Nut M6	121	1-M6GB6172Z	Hex. Nut M6
38	1-WSH6GB96Z	Washer 6	122	1-JL20061102-001S	Door locking knob Body
39	1-ST3D5X13GB846B	Tapping Screw ST3.5x13	123	1-M6X40GB5781Z	Hex. Bolt M6x40
40	1-JL22041006	Rack	124	1-JL20061102-001S	Door locking knob Cap
41	1-JL22041009	Slider	125	1-M8X30GB70B	Hex. Socket Head Cap Screw M8x30
42	1-M8X20GB14Z	Carriage Bolt M8x20	126	1-WSH8GB93Z	Spring Washer 8
43	1-JL20041004	Bolt Guide	127	1-WSH8GB97D1Z	Washer 8
44	1-JL20010016-001S	Wing Nut M8	128	1-G7412634B	Motor
45	1-JL22041001D	Blade Guide	129	1-M6X20GB5783Z	Hex. Bolt M6x20
46	1-JL22041008A	T-nut M6	130	1-M6GB6170Z	Hex. Nut M6
47	1-M6X10GB5781B	Hex. Bolt M6x10	131	1-JL22020004	Lower Bearing Bolt
48	1-JL22041008A	T-nut M6	132	1-M14GB6171Z	Hex. Nut M14
49	1-WSH6GB96Z	Washer 6	133	1-JL22071001A	Motor Pulley
50	1-M6X25GB80B	Hex. Socket Set Screw M6x25	134	1-M6X10GB80B	Hex. Socket Set Screw M6x10
51	1-JL46084000-001S	Ratchet handle	135	1-JL22020003	Drive Belt
52	1-JL22042005	Guide Adjust Screw	136	1-BRG6001-2ZGB276	Ball Bearing 12mm
53	1-BRG626-2ZGB276	Ball Bearing 6mm	137	1-CLP28GB893D1B	Retaining Ring 28
54	1-WSH6GB97D1Z	Washer 6	138	1-JL22023001	Lower Wheel
55	1-JL22042004	Bearing Mount Cylinder	139	1-JL22022002	Tire
56	1-M6X10GB80B	Hex. Socket Set Screw M6x10	140	1-CLP12GB894D1B	Retaining Ring 12
57	1-JL22041003	Upper Guide Mount	141	1-JL22020001A	Saw Blade
58	1-JL22042002	Upper Guide Shaft	142	1-JL22022001	Upper Wheel
59	1-JL22042003	Bearing Mount Cylinder w/Cap	143	1-JL22021006	Upper Bearing Bolt
60	1-JL22042001	Upper Guide Body	144	1-JL23021001-001Z	Wheel Carrier Bracket
61	1-M6X35GB12Z	Carriage Bolt M6x30	145	1-M14GB6171Z	Hex. Nut M14
62	1-JL22030002-001S	Glide Piece	146	1-JL22021004	Star Lock
63	1-JL22032001B	Upper Table Trunion	147	1-JL22021002	Mount Shaft
64	1-WSH6GB862D2Z	Lock Washer 6	148	1-JL22021001-001Z	Blade Tensioner
65	1-M6X12GB5781B	Hex. Bolt M6x12	149	1-M8X70GB14B	Carriage Bolt M8x65
66	1-JL22030001	Lower Table Trunion	150	1-JL22010006	Brush Strip
67	1-M6X16GB14Z	Carriage Bolt M6x16	151	1-M8GB6177D1B	Flange Nut M8
68	1-JL22020002-001S	Wing Nut M6	152	1-M6X35GB5781Z	Hex. Bolt M6x35
69	1-WSH6GB96Z	Washer 6	153	1-M6GB6170Z	Hex. Nut M6
70	1-M6GB6177Z	Flange Nut M6	154	1-U23182300-482	Cable w/Plug
71	1-1506003-01016S	Indicator	155	1-WSH4GB862D2Z	Lock Washer 4
72	1-ST3D5X9D5GB845Z	Tapping Screw ST3.5x9.5	156	1-WSH4GB97D1Z	Washer 4
73	1-JL22031001F001G	Table	157	1-M4X8GB823Z	Pan Head Screw M4x8
74	1-JL22031002A001S	Table Insert	158	1-JL20070002A	Switch Cover Plate
75	1-M6X30GB70Z	Hex. Socket Head Cap Screw M6x30	159	1-HY18-32B	Lock Switch
76	1-WSH6GB97D1Z	Washer 6	160	1-M4X12GB823Z	Pan Head Screw M4x12
77	1-JL22020002A-001S	Wing Nut M6	161	1-JL22021100-001Z	Tension Bracket
78	1-JL22061006	Fence Clamper	162	1-JL20072003	Rubber Tube
79	1-JL22061009	Threaded Rod	163	1-WSH8GB96Z	Washer 8

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5-Year Limited Warranty

RIKON Power Tools Inc. ("Seller") warrants to only the original retail consumer/purchaser of our products that each product be free from defects in materials and workmanship for a period of five (5) years from the date the product was purchased at retail. This warranty may not be transferred.

This warranty does not apply to defects due directly or indirectly to misuse, abuse, negligence, accidents, repairs, alterations, lack of maintenance or normal wear and tear. Under no circumstances will Seller be liable for incidental or consequential damages resulting from defective products. All other warranties, expressed or implied, whether of merchantability, fitness for purpose, or otherwise are expressly disclaimed by Seller. This warranty does not cover products used for commercial, industrial or educational purposes.

This limited warranty does not apply to accessory items such as blades, drill bits, sanding discs or belts, grinding wheels, filters and other related items.

Seller shall in no event be liable for death, injuries to persons or property, or for incidental, contingent, special, or consequential damages arising from the use of our products.

To take advantage of this warranty proof of purchase documentation, which includes date of purchase and an explanation of the complaint, must be provided.

The Seller reserves the right to effect at any time, without prior notice, those alterations to parts, fittings, and accessory equipment which they may deem necessary for any reason whatsoever.

To take advantage of this warranty, please fill out the enclosed warranty card and send it to:
RIKON Warranty
16 Progress Rd.
Billerica, MA 01821

The card must be entirely completed in order for it to be valid. If you have any questions please contact us at 877-884-5167 or warranty@rikontools.com.



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