| HIGHLAND Woodworking | | | | Screw Size (for pilot holes) | | Screw Size (for thru holes) |
|--|------------|--------------------------------|----------------|------------------------------|----------------------|--------------------------------|
| Gimlets from smallest to largest | Exact Size | "Nominal" Size see notes | Metric (mm) | Hardwood | Softwood | Shank Hole |
| #1 | 9/128" | ~ <1/16" | 1.89 | #2 #3 | #2 #3 #4 #5 | - |
| #2 | 3/32" | 3/32" | 2.49 | #4 #5 #6 | #5 #6 #7 #8 | #2 |
| #3 | 15/128" | ~ <1/8" | 2.95 | #7 #8 | #9 #10 | #3 #4 |
| #4 | 17/128" | ~ >1/8" | 3.43 | #9 #10 | #12 | #5 |
| #5 | 19/128" | ~ <5/32" | 3.74 | #12 | #14 | #6 |
| #6 | 21/128" | ~ >5/32" | 4.28 | #14 | - | #7 #8 |
| #7 | 3/16" | 3/16" | 4.76 | - | - | #8 |

Note: Read this (~ <) as "a smidge less than" and read this (~ >) as "a smidge bigger than"